



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5479-1
Job Sheet 187788



Part No: D5479-1

Job Qty: 6 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/3/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		1/3/19	0.00	0.00	Purchasing		JAN 15 2019
110	Packaging	6 pcs		1/3/19	0.00	0.00	Packaging2		JAN 15 2019
120	QC	6 pcs		1/3/19	0.00	0.00	QC6		61
130	Packaging	6 pcs		1/3/19	0.00	0.00	Packaging3-2	3+365	JAN 30 2019
140	QC21-SA	6 Ea		1/3/19	0.00	0.00	QC21		21 JAN 30

Part Op 100 - Issue P/O: 042075 Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material Descriptions: release note is required**

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	6 pcs (1 ea)	100-Purchasing	5144939

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	6	0	0

Part Specifications

Specifications could not be found.



Container No: S144942



Part: D5479-1

Job No: 187788

Serial No/Batch: S144942

Revision:

Inspector:

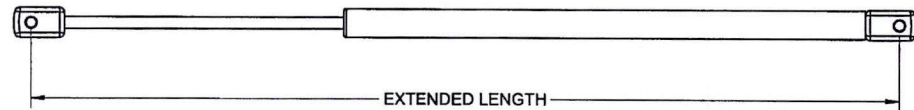
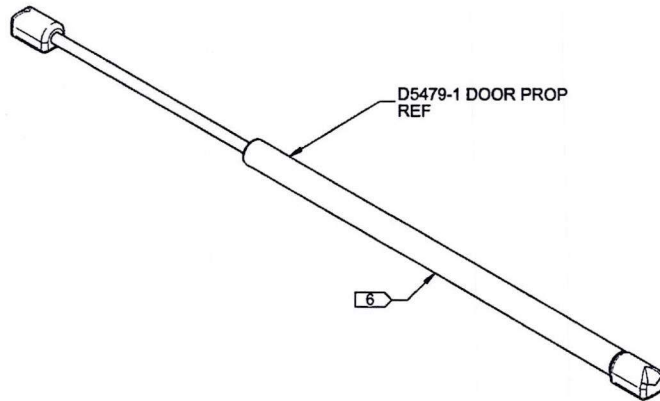
Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/17/18 10:23 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

NOTES:

- 1) MATERIAL: AS PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
- 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD			
DRAWN	JMH	HAWKESBURY, ONTARIO, CANADA			
CHECKED	AJS	DRAWING NO. D5479			REV. A
MFG. APPR.	DD	TITLE			SHEET 1 OF 1
APPROVED	WM	DOOR PROP			SCALE
DE APPR.	DS				NTS
DATE	16.12.12			COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042075



Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO042075
PO Date: 12/17/18
Due Date: 1/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

revised

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187789	SSA4/8-122-310-360N			Gas Spring D3969-3 As Per Dwg D3969	Firmed	-	1/8/19	10 pcs	0 pcs	10 pcs	\$81.65/pcs	\$816.50
						10 X		JAN 15 2019					
2	187788	B8-154-382-050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	-	1/8/19	6 pcs	0 pcs	6 pcs	\$40.06/pcs	\$240.36
						6 X		JAN 15 2019					
3	187843	6/15-164/50-115N			Gas Spring D2807-041 As per Dwg D2807 Rev. E	Firmed	-	1/8/19	4 pcs	0 pcs	4 pcs	\$72.13/pcs	\$288.52
						4 X		JAN 15 2019					
Grand Total:												\$1,345.38	

Grand Total: \$1,345.38

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/9/19 3:51 PM dart.tsimiklis.chrisoula

Packing Slip

LS TECHNOLOGIES INC

1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
042075	1/9/2019	19584

Bill to:

Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship to:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship	Via
1/9/2019	Fed-Ex

Qty	Description
✓ 10	D3969-3 #187789 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
✓ 6	D5479-1 #187788 Gas Spring
✓ 4	D2807-041 #187843 Stainless Gas Spring (6/15-164/50-115N)
	Shipping Via FED EX Tracking # 774160718217

Order checked by :





LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Jan 10, 2019

This is to certify that the parts listed below meets specifications as required by your order.

- ✓ 10 Units: D3969-3 #187789 Stainless Gas Spring
- ✓ 6 Units: D5479-1 #187788 Gas Spring
- ✓ 4 Units: D2807-041 #187843 Stainless Gas Spring

DAS
61
9-89

Country of Manufacture: Canada
Date of Manufacture : Jan 2019
This product is ROHS compliant.

Purchase Order # 042075 ✓
Invoice # 19584

L S Technologies Inc Canada



Nolan Fehr
President